



- \* BUILT-IN SPACER FOR 5/32 INCH THICK DISC
- \* TORQUE BOLTS TO 15 FT. LBS.
- \* MAX. LEVER FORCE -- 450 LBS.
- \* USE LOC-TITE #242 ON FRICTION PAD SCREWS

UNLESS OTHERWISE SPECIFIED:

DO NOT SCALE DRAWING  
REMOVE ALL BURRS  
LAP DEPTHS FULL THICK  
DRILL DEPTHS FULL DIA.

TOLERANCES:  
2 PLACE ±.010  
3 PLACE ±.005

FINISH:  
EX. INTERNAL CLASS 2A  
INTERNAL CLASS 2B

PREPARED BY: [Symbol]

DATE: **WCB 12/06/02**

DESIGNER: [Symbol]

DATE:

SCALE:

CLASS:

**W.C. BRANHAM INC.**  
**RIVER FALLS, WI.**

IT. NO. **M47MA CALIPER**

DRAWING NO. **4004-0134**

REVISED:

DATE:

BY:

8/22