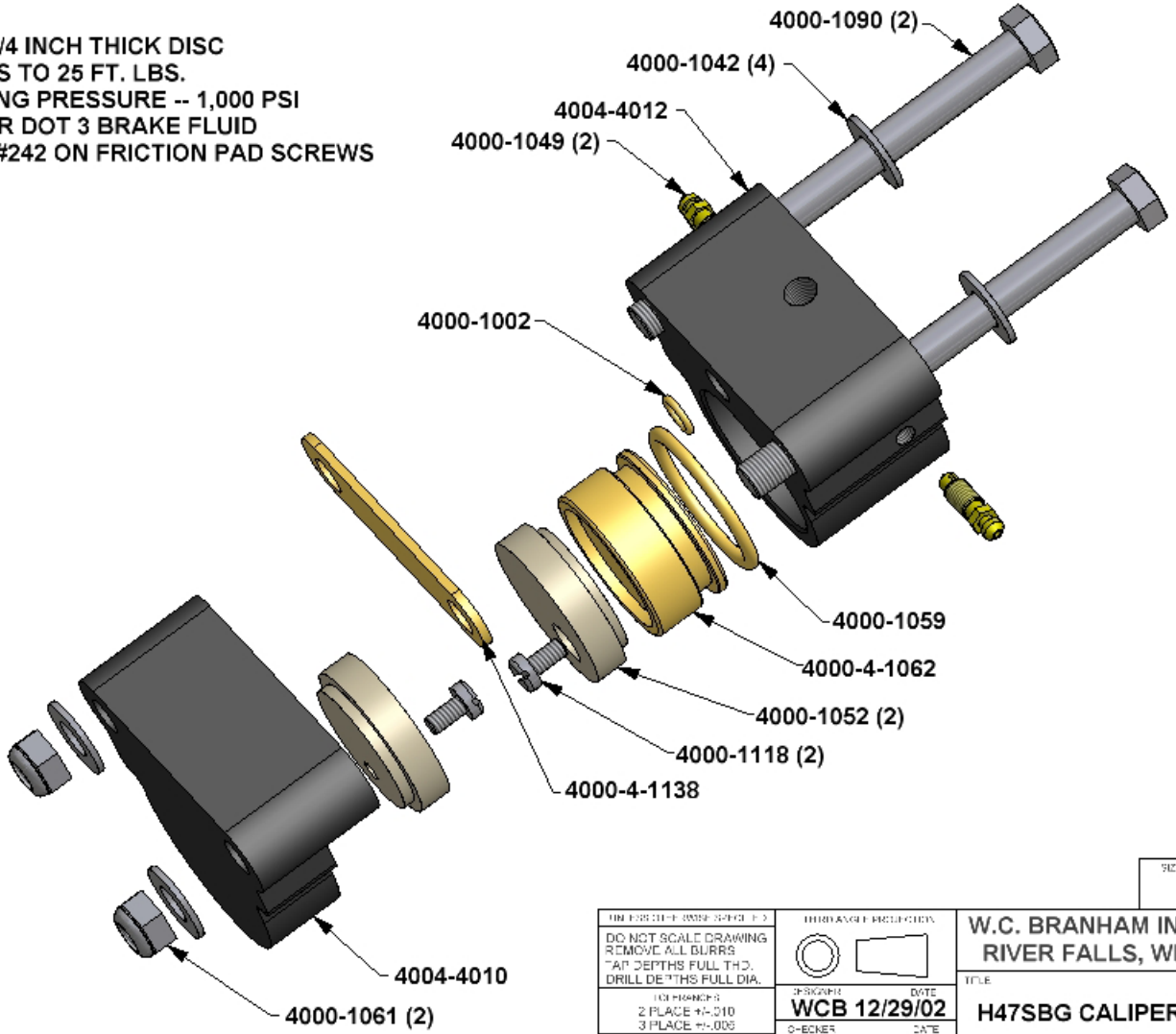
* SPACER FOR 1/4 INCH THICK DISC
* TORQUE BOLTS TO 25 FT. LBS.
* MAX. OPERATING PRESSURE -- 1,000 PSI
* EPR SEALS FOR DOT 3 BRAKE FLUID
* USE LOC-TITE #242 ON FRICTION PAD SCREWS



UNLESS OTHERWISE SPECIFIED
DO NOT SCALE DRAWING
REMOVE ALL BURRS
TAP DEPTHS FULL THD.
DRILL DEPTHS FULL DIA.
TOLERANCES
2 PLACE +/-.010
3 PLACE +/-.005
THREADS
EXTERNAL CLASS 2A
INTERNAL CLASS 2B

THIRD ANGLE PROJECTION

DESIGNER WCB 12/29/02
CHECKER
DATE
SCALE
CLASS

W.C. BRANHAM INC.
RIVER FALLS, WI.

TITLE
H47SBG CALIPER

DRAWING NO.
4004-0085

SIZE
REVISION