



- * SPACER FOR 1/4 INCH THICK DISC
- * TORQUE BOLTS TO 15 FT. LBS.
- * MAX. OPERATING PRESSURE -- 1,000 PSI
- * BUNA N SEALS FOR PETROLEUM BASED OILS
- * USE LOC-TITE # 242 ON FRICTION PAD SCREWS

UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING
REMOVE ALL BURRS
TAP DEPTHS FULL THD.
DRILL DEPTHS FULL D.A.

CLEARANCES
2 PLACE $\pm .010$
3 PLACE $\pm .005$

FINISHES
EXTERNAL CLASS 2A
INTERNAL CLASS 2B

THIRD ANGLE PROJECTION



DESIGNER: WCB 01/05/01

CHECKED: DATE:

SCALE: DRAWN:

SIZE
C

W.C. BRANHAM INC.
RIVER FALLS, WI.

H38SBF CALIPER

DRAWING NO.
4004-0705

REVISION