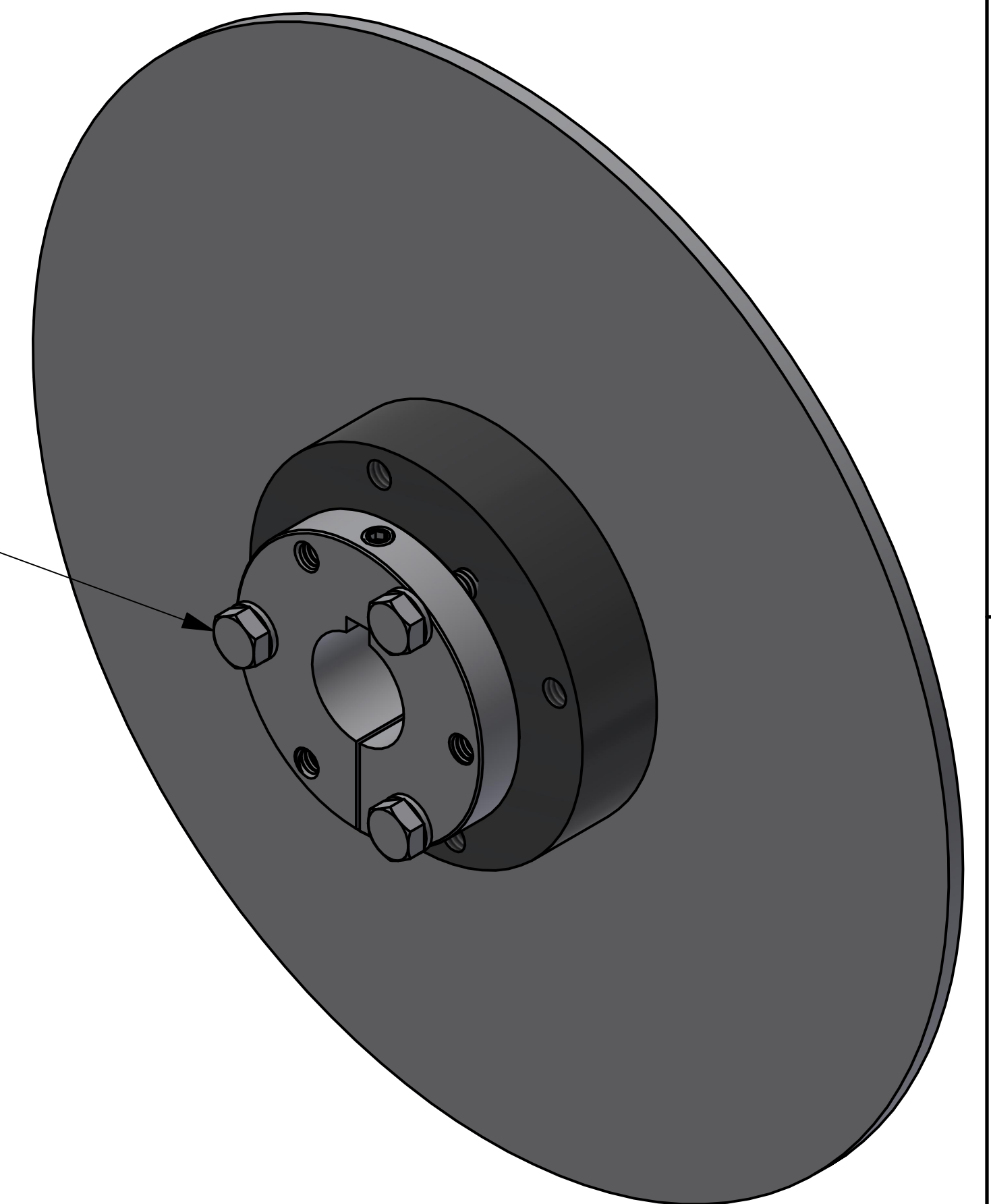


HHCS 1/4-20 [3X]
TORQUE TO 108 IN-LBS



- DISC MATERIAL: MILD CARBON STEEL
FLAT WITHIN .020", STRESS RELIEVED
AND GROUND
- BUSHING/HUBS: QUICK DISCONNECT
- KEYS NOT INCLUDED
- TORQUE BUSHING BOLTS TO 108 IN-LBS
- MAX BRAKE TORQUE RATING: 3,500 IN-LBS

ASSY NO.	BORE DIA.	KEY SIZE
4803-0108	.500	1/8 X 1/8
4803-0110	.625	3/16 X 3/16
4803-0112	.750	3/16 X 3/16
4803-0114	.875	3/16 X 3/16
4803-0116	1.000	1/4 X 1/4
4803-0118	1.125	1/4 X 1/4
4803-0120	1.250	1/4 X 1/4
4803-0122	1.375	5/16 X 5/16
4803-0124	1.500	3/8 X 3/8
4803-0126	1.625	3/8 X 3/8



UNLESS OTHERWISE SPECIFIED: DO NOT SCALE DRAWING REMOVE ALL BURRS TAP DEPTHS FULL THRD DRILL DEPTHS FULL DIA.	THIRD ANGLE PROJECTION		DESIGNER CR	DATE 5/25/2022
			REVISED BY	DATE
TOLERANCES .XX = ± .010 .XXX = ± .005 .XXXX = ± .0005	MATERIAL		TITLE 10 IN DISC WITH QD HUB ASSEMBLIES	
THREADS EXTERNAL CLASS 2A INTERNAL CLASS 2B	WEIGHT 5.227 lbmass			
	SCALE 1 : 1	SHEET 1 of 1	SIZE D	DRAWING NO.
				REV